



Stahls

**CAD-CUT<sup>®</sup> Silicone 500,**  
**Stahls // SA909**

Art.-Nr.: SA909

- 0.5 mm thick silicone film with a matt surface and soft feel
- 3D appearance
- The material is a natural blocker, and is therefore suitable for use on sublimated polyester
- Temperature: 150 °C, Time: 10 sec., Pressure: medium, (#4-6 on Hotronix<sup>®</sup>), Peel: cold, Reprint: 5 sec
- Recommended fabrics: 100% cotton, 100% polyester (Test before application), Polyester-cotton blends, sublimated polyester
- Multi-Colour-Designs: is not recommended for multi-layer application
- You should always test cut prior to any production run, cutter settings will need to be adjusted as the blade ages
- For optimal cutting and weeding, maintain a line thickness of at least 2,5mm for lettering and logos
- Washable up to 60 °C
- Do not use fabric softeners or bleach
- Suitable for drying with gentle adjustment
- Washing and ironing inside out
- Store in cool, dry area; avoid direct heat and sunlight